

Thank you for worshipping with us this day.
If you are visiting with us today, please sign the guest book
located in the Narthex.

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**Calendar of Events**

***Happening Today! All Saints Sunday/ Holy Communion***

Wed. No Choir Rehearsals  
11/5

Fri. (11/7) 8:30AM to 6:00PM - Bazaar

Sat. (11/8) 8:30AM to 12 noon - Bazaar

***Sun. 9:00AM Sunday School***

**11/9 9:00AM Coffee Talk Adult Discussion Group**  
(Chapter 10 – Getting Slavery Out of the People,  
Exodus 20: 1-21, Matthew 22: 34-40, Hebrews 10: 1-18)

**10:00AM Worship Service**  
*Council and Consistory Meeting after worship*

Tue. 9:30AM Music and Worship Meeting  
11/11 10:30AM Parish Visitor Committee Meeting

Wed. 5:30PM Hand bell Rehearsal  
11/12 6:30PM Choir Rehearsal

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Please keep in mind.... ***Belleman's ongoing program*** in
support of the Schuylkill Valley Food Pantry.....

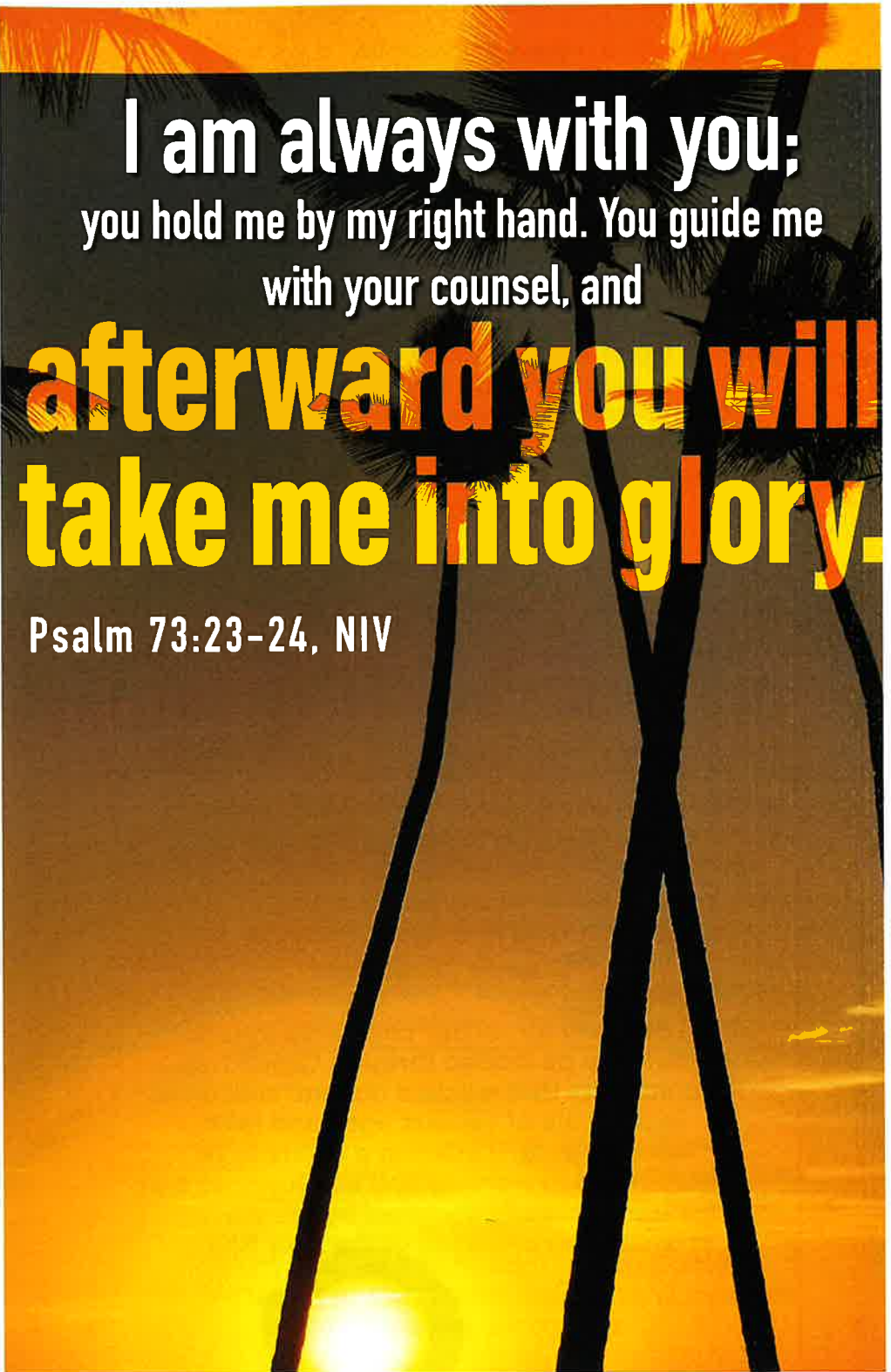
Non-perishable donations may be dropped off
in the Narthex and will be delivered to the
Schuylkill Valley Food Pantry on a monthly basis.

Thank You for your participation!

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**Acknowledgements:**

Permission by CCLI license #2391601  
The Lutheran book of Worship—Augsburg Publishing, 1978  
Book of Worship, United Church of Christ, Office for Church Life  
and Leadership, 1986  
The Worship Sourcebook of CRC Publications, 2004  
Worship Ways on the UCC website



**I am always with you;**  
**you hold me by my right hand. You guide me**  
**with your counsel, and**  
**afterward you will**  
**take me into glory.**

**Psalm 73:23-24, NIV**

**W**e welcome you to Salem (Bellemans') Church.

We are a shared ministry of the Evangelical Lutheran Church of America and the United Church of Christ.

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Rev. Kevin Fruchtl, Pastor
Oliver Blatt, Director of Music Ministry
James Fitterling, Administrator
Joe and Bobbie Jo King, Sextons (484-671-2531)

Church email: salembellemans@frontiernet.net
Web Site: www.bellemanschurh.org

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Church: 610-926-0461  
Church Office: Mon.-Thurs. 9:00 a.m. to 2:00 p.m.  
Sunday School at 9:00 a.m. and Worship at 10:00 a.m. weekly

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*Children's Bulletins are available in the
pink crate in the entrance of the church.*

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### **Mission Statement:**

**With the strength of our combined traditions  
We strive to be unified through CHRIST as...  
A community that reaches out and welcomes  
individuals of various ages and faith  
backgrounds... offering a diversity of  
opportunities in worship and service... so that  
we are spiritually enriched by the power,  
promise and presence of the Holy Spirit.**

### *All Saints Sunday*

*November 2, 2025*

*In holy baptism God makes saints out of sinners. In holy communion God forgives the sins of all the saints. In the assembly today we give thanks for all the saints "who from their labors rest," who have fought the good fight, who have gained the crown. In the same breath we petition our God for the strength to hear and to heed the admonitions of the Lord Jesus in today's gospel. Recalling that we have been sealed by the Spirit and sustained by the Savior's body and blood, we keep on keeping on as God gives us breath, to the praise of God's glory.*

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Prelude

Welcome and Announcements

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### *Prayers for Healing*

Mark Zipp, Lloyd and Ruth Barnett, Riley Rejniak,  
Peggy Hartman, Maya Hein, Dorothy Dougherty,  
Kelly Schoellkopf, Richard Hartman, Matthew Machmer,  
Lucas Batchelor and Family, Richard Bausher, Sarah Rhoads,  
Charlie Miller, Robert Elliott, Livia Kiwak, Janet Machmer,  
Tamara Boyhont, Angela Boyer, Rich and Oralee Folk,  
Jaclyn Kunkle, Robert Reppert, Sindy Bachman

Note: Please know that not all hospitals notify the church when a parishioner has been admitted. Please make the office or Pastor Kevin aware if anyone from our Bellemans' family has been hospitalized. Thank you!

### *Military*

Alfred Cross, Bradley Hoppes, John R. Wesner,  
Phillip Spatz, Cydney Lawrence, CWO2 Josh Linderman,  
Andrew Cichowicz, J. Michael Fluck, David Peterman,  
MSgt Kevin Mohn, Nathan P. Stump, Andrew D. Potts,  
Anthony Butt, Alex Hoffman, Dakotah Dailey,  
SSgt. Matthew Wurster, Dustin Spatz and all men and  
women serving our country.

*\*Gathering Hymn: "When the Saints Go Marching In"*

1. Oh when the saints go marching in;  
Oh when the saints go marching in;  
Oh Lord I want to be in that number,  
When the saints go marching in.
2. Oh when the rev-e-la-tion comes;  
Oh when the rev-e-la-tion comes;  
Oh Lord I want to be in that number  
When the revelation comes.
3. And when they crown Him King of Kings;  
Oh when they crown Him King of Kings;  
Oh Lord I want to be in that number,  
When they crown Him King of Kings.
4. **REPEAT 1.**

*\*Call to Worship*

Hear, O people of God: our God is one. Hear the commandments of our God.

**First, love your God with all your heart, and with all your soul, and with all your mind, and with all your strength**

Hear, O people of God: our God is one. Recite the commandments to your children and hold them in your hearts.

**Second, love your neighbor as yourself. There is no commandment greater than these calls to love. Amen.**

Once again this All Saints Day we remember and celebrate saints of yesterday and of today, faithful people who set their hopes on Christ and who with their lives, praised God. May our hearts and minds be open to the ever growing opportunities in Christ. We want to be counted among saints who will inherit your kingdom.

**May we, in this hour, commit ourselves to living lives that are pleasing to God.**

*\*CALL TO CONFESSION*

We remember the old stories of the saints, and we are tempted to believe that we do not live with that responsibility. Saints are old, and their lives no longer impact ours.

*\*UNISON PRAYER OF CONFESSION*

Gracious God, your church and our church is built on the foundation of your saints who gave their lives in service to your kingdom. We struggle to make it to church on a Sunday. We hardly believe that we have the opportunity and the responsibility to work with You to continue Your work in creation. Inspire us God to use our gifts to Your glory, and to be saints of hope and promise for future generations.

*\*Acknowledgment of God's Forgiveness*

You are the saints of God. You are gifted, empowered, loved, and called. You are chosen, and you are forgiven. I declare to you, that because of the gift of the Christ, your sins are forgiven.

Praise the Lord!

**The Lord's name be praised.**

The grace of our Lord Jesus Christ, the love of God, and the communion of the Holy Spirit, be with you all.

**And also with you.**

*Share a sign of God's peace with those around you!  
(The sharing of hands/hugs are optional.)*

*\*Praise Hymn (Sung)*

**Give thanks with a grateful heart,  
Give thanks to the Holy One,  
Give thanks because He's given  
Jesus Christ, His Son.**

**Give thanks with a grateful heart,  
Give thanks to the Holy One,  
Give thanks because He's given  
Jesus Christ, His Son.**

**And now let the weak say, "I am strong,"  
Let the poor say "I am rich  
Because of what the Lord has done for us."  
And now let the weak say, "I am strong,"  
Let the poor say "I am rich  
Because of what the Lord has done for us."  
Give thanks, give thanks.**

*\*PRAYER OF THE DAY*

The Lord be with you.

**And also with you.**

Let us pray... Almighty God, you have knit your people together in one communion in the mystical body of your Son, Jesus Christ our Lord.

**Grant us grace to follow your blessed saints in lives of faith and commitment, and to know the inexpressible joys you have prepared for those who love you, through Jesus Christ, our Savior and Lord, who lives and reigns with you and the Holy Spirit, one God, now and forever. Amen.**

*Proclaiming The Word*

*SCRIPTURE READING: Ephesians 1:11–23*

<sup>11</sup> In Christ we have also obtained an inheritance, having been destined according to the purpose of him who accomplishes all things according to his counsel and will, <sup>12</sup> so that we, who were the first to set our hope on Christ, might live for the praise of his glory. <sup>13</sup> In him you also, when you had heard the word of truth, the gospel of your salvation, and had believed in him, were marked with the seal of the promised Holy Spirit; <sup>14</sup> this is the pledge of our inheritance toward redemption as God's own people, to the praise of his glory. <sup>15</sup> I have heard of your faith in the Lord Jesus and your love toward all the saints, and for this reason <sup>16</sup> I do not cease to give thanks for you as I remember you in my prayers. <sup>17</sup> I pray that the God of our Lord Jesus Christ, the Father of glory, may give you a spirit of wisdom and revelation as you come to know him, <sup>18</sup> so that, with the eyes of your heart enlightened, you may know what is the hope to which he has called you, what are the riches of his glorious inheritance among the saints, <sup>19</sup> and what is the immeasurable greatness of his power for us who believe, according to the working of his great power. <sup>20</sup> God put this power to work in Christ when he raised him from the dead and seated him at his right hand in the heavenly places, <sup>21</sup> far above all rule and authority and power and dominion, and above every name that is named, not only in this age but also in the age to come. <sup>22</sup> And he has put all things under his feet and has made him the head over all things for the church, <sup>23</sup> which is his body, the fullness of him who fills all in all.

*PSALM 149*

<sup>1</sup> Praise the LORD! Sing to the LORD a new song,  
his praise in the assembly of the faithful.

<sup>2</sup> **Let Israel be glad in its Maker;  
let the children of Zion rejoice in their King.**

<sup>3</sup> Let them praise his name with dancing,  
making melody to him with tambourine and lyre.

<sup>4</sup> **For the LORD takes pleasure in his people;  
he adorns the humble with victory.**

<sup>5</sup> Let the faithful exult in glory; let them sing for joy on their couches.

<sup>6</sup> **Let the high praises of God be in their throats  
and two-edged swords in their hands,**

<sup>7</sup> to execute vengeance on the nations  
and punishment on the peoples,

<sup>8</sup> **to bind their kings with fetters  
and their nobles with chains of iron,**

<sup>9</sup> to execute on them the judgment decreed.

This is glory for all his faithful ones. Praise the LORD!

The Word of God for the People of God.  
**Thanks be to God.**

*\*Alleluia (Sung)*

**Alleluia, alleluia!  
Alleluia, alleluia!**



**ALLELUIA!**

*\*The Holy Gospel*

The Holy Gospel according to St. Luke, the 6th Chapter.  
**Glory to you, O Lord.**

GOSPEL: *Luke 6:20-31*

Then he looked up at his disciples and said: "Blessed are you who are poor, for yours is the kingdom of God. <sup>21</sup>"Blessed are you who are hungry now, for you will be filled. "Blessed are you who weep now, for you will laugh. <sup>22</sup>"Blessed are you when people hate you, and when they exclude you, revile you, and defame you on account of the Son of Man. <sup>23</sup> Rejoice in that day and leap for joy, for surely your reward is great in heaven; for that is what their ancestors did to the prophets. <sup>24</sup>"But woe to you who are rich, for you have received your consolation. <sup>25</sup>"Woe to you who are full now, for you will be hungry. "Woe to you who are laughing now, for you will mourn and weep. <sup>26</sup>"Woe to you when all speak well of you, for that is what their ancestors did to the false prophets. <sup>27</sup>"But I say to you that listen, Love your enemies, do good to those who hate you, <sup>28</sup> bless those who curse you, pray for those who abuse you. <sup>29</sup> If anyone strikes you on the cheek, offer the other also; and from anyone who takes away your coat do not withhold even your shirt. <sup>30</sup> Give to everyone who begs from you; and if anyone takes away your goods, do not ask for them again. <sup>31</sup> Do to others as you would have them do to you.

The Gospel of the Lord.  
**Praise to you, O Christ.**

*Children's Message*

*Jingle Offering: Schuylkill Valley Food Pantry*

Hymn (Sung)

1. For all the saints who from their labors rest, Who Thee by faith be -  
 2. Thou wast their Rock, their For-tress, and their Might; Thou, Lord, their Cap-tain  
 3. O may Thy sol - diers, faith-ful, true, and bold, Fight as the saints who  
 4. O blest com-mun - ion, fel-low-ship di - vine! We fee-bly strug-gle,  
 5. From earth's wide bounds, from o-cen's far-thest coast, Through gates of pearl streams

fore the world con - fessed, Thy Name, O Je - sus, be for - ev - er blest.  
 in the well-fought fight; Thou, in the dark - ness drear, their one true Light.  
 no - bly fought of old, And win with them the vic-tor's crown of gold.  
 they in glo - ry shine; Yet all are one in Thee, for all are Thine.  
 in the count-less host, Sing-ing to Fa - ther, Son, and Ho - ly Ghost,

Al - le - lu - ia! Al - le - lu - ia! A-MEN.

*Sermon*

*(Silence for Meditation)*

*Response to the Word*

*\*The Apostles' Creed*

In response to hearing God's word for us, we confess our faith.  
**I believe in God, the Father Almighty, creator of heaven and earth.**

**I believe in Jesus Christ, his only Son, our Lord. He was conceived by the power of the Holy Spirit, and born of the virgin Mary. He suffered under Pontius Pilate, was crucified, died and was buried. He descended into hell. On the third day He rose again. He ascended into heaven, and is seated at the right hand of the Father. He will come again to judge the living and the dead. I believe in the Holy Spirit, the holy Christian Church, the communion of saints, the forgiveness of sins, the resurrection of the body, and the life everlasting.**

**Amen.**

*Offering*

*Choir Anthem*

*\*Offering Response (Sung)*

**Praise God from whom all blessings flow;  
Praise Him, all creatures here below;  
Praise Him above, ye heavenly host;  
Praise Father, Son, and Holy Ghost.**

*\*Pastoral Prayer*

Let us pray:

Eternal God, your love is stronger than death, and your passion more fierce than the grave. We remember with thanksgiving the lives of those whom you have drawn into your eternal embrace. Especially we remember those members of Belleman's Church who have died in the last year: Keep us in joyful communion with them until we are gathered with them in ceaseless praise before your throne of grace, through Jesus Christ our Lord. Amen.

Florence M. Deisher  
Forrest A. Machmer  
Paul L. Leshner  
Benton N. Kissinger  
Janet C. Weaver  
Lew A. Roth  
James K. Holcombe  
John P. Lutz  
Ronald L. Burkhart  
Bruce D. Cammauf

*\*Lighting of Departed Saints Candles*

*(Please come forward to place your candle on the Altar rail in memory of departed loved ones)*

## *Holy Communion*

**\*INVITATION TO COMMUNION**

Luke the evangelist wrote of our risen Savior, who at the table with two of the disciples took bread and blessed and broke it and gave it to them. Their eyes were opened and they recognized the risen Christ in the breaking of the bread.

**In company with all believers, in every time and beyond time, we come to this table to know Christ in the breaking of the bread.**

**\*COMMUNION PRAYER**

God be with you.

**And also with you.**

Lift up your hearts.

**We lift them to God.**

Let us give thanks to God most High.

**It is right to give God thanks and praise.**

Holy God, our loving Creator, close to us as breathing and distant as the farthest star, we thank you for the constant love for all you have made. We thank you for all that sustains life, for all people of faith in every generation who have given themselves to your will, and especially for Jesus Christ, who you sent to be our Savior. We praise you for the birth, life, death and resurrection of your son as you call us forth to be your church in the world. We offer ourselves to you as we unite our voices with the entire family of your faithful people everywhere:



#### \*WORDS OF INSTITUTION

We remember that on the night of betrayal and desertion, Jesus took bread, gave thanks, broke the bread, and gave it to the disciples, saying: "This is my body which is broken for you. Do this in remembrance of me." In the same way, Jesus also took the cup, after supper, saying: "This cup is the new covenant in my blood. Do this, as often as you drink it, in remembrance of me.

By eating the bread and drinking of the cup, we proclaim Christ's death, celebrate Christ's resurrection, and await Christ's coming again.

#### *The Lord's Prayer*

We pray as our Lord has taught us:

**Our Father, who art in heaven, hallowed be thy name. Thy kingdom come, thy will be done, on earth as it is in heaven. Give us this day our daily bread; and forgive us our sins, as we forgive those who sin against us; and lead us not into temptation, but deliver us from evil. For Thine is the kingdom, and the power and the glory forever. Amen.**

Consecrate now by your Holy Spirit these gifts of bread and cup, and bless us, that as we receive them here at this table, we may offer you our faith and our praise, we may be united with Christ and with each other, and we may continue faithful in all things.

#### \*BREAKING OF THE BREAD AND POURING OF THE WINE

The bread which we break is the communion of the body of Christ.

The cup of blessing which we bless is the communion of the blood of Christ.

#### INVITATION

These are the gifts of God for the people of God.  
Come for all things are ready.

*(Sung)* **Lamb of God, You take away the sin of the world;  
Have mercy on us. Lamb of God,  
You take away the sin of the world;  
Have mercy on us. Lamb of God  
You take away the sin of the world;  
Grant us peace, Grant us peace.**

#### *Sharing of the Elements*

*All are invited to share in the Lord's Supper.  
Holy Communion will be offered at the Pew.  
(Grape juice is provided in the center of the trays)  
(Ask the ushers for Gluten-free options)*

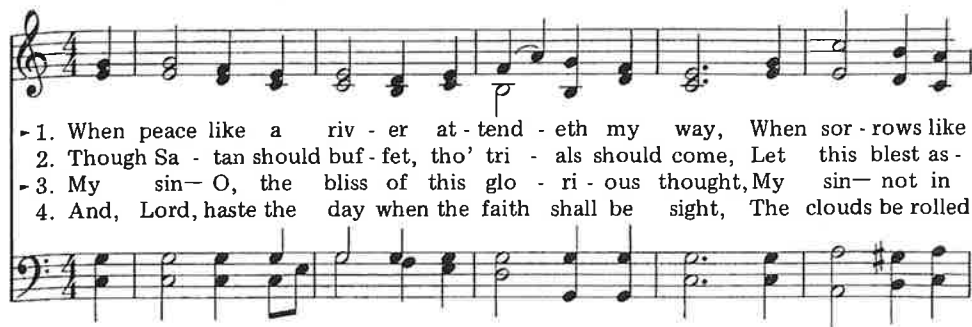
#### \*UNISON PRAYER OF THANKSGIVING

**We thank you, God, for inviting us to this table where we have known the presence of your son Jesus Christ. Strengthen our faith, increase our love for one another, and send us forth into the world in courage and in peace, rejoicing in the power of the Holy Spirit, through Jesus Christ our Savior. Amen!**

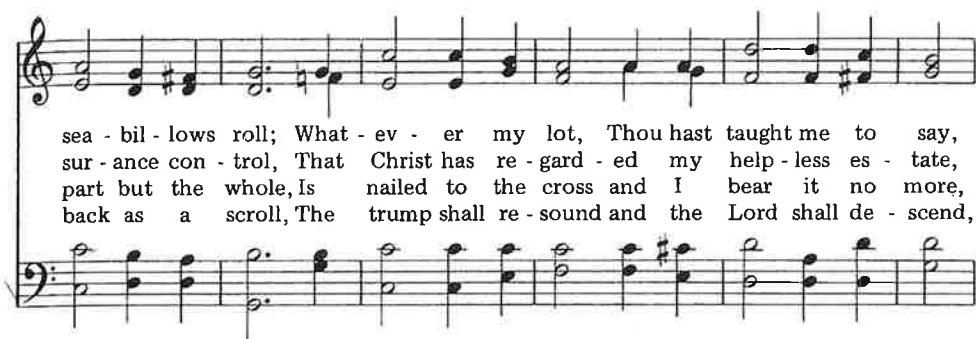
*\*The Benediction*

*\*3-Fold Amen (Sung)*

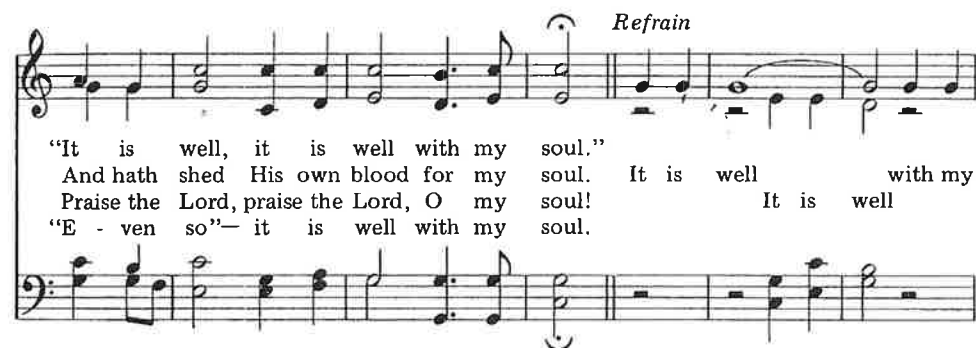
*\*Sending Hymn*



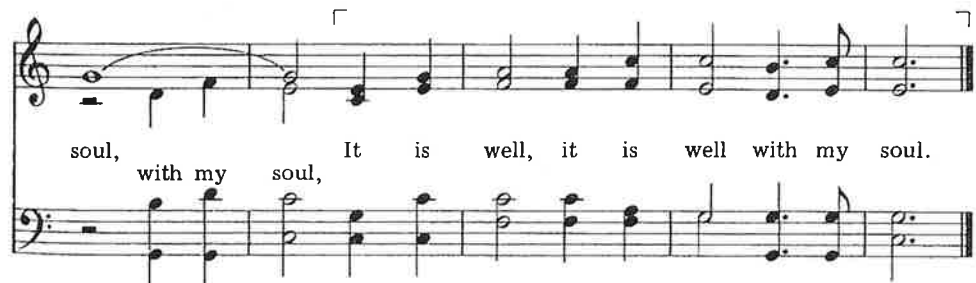
1. When peace like a riv - er at - tend - eth my way, When sor - rows like  
 2. Though Sa - tan should buf - fet, tho' tri - als should come, Let this blest as -  
 3. My sin - O, the bliss of this glo - ri - ous thought, My sin - not in  
 4. And, Lord, haste the day when the faith shall be sight, The clouds be rolled



sea - bil - lows roll; What - ev - er my lot, Thou hast taught me to say,  
 sur - ance con - trol, That Christ has re - gard - ed my help - less es - tate,  
 part but the whole, Is nailed to the cross and I bear it no more,  
 back as a scroll, The trump shall re - sound and the Lord shall de - scend,



*Refrain*  
 "It is well, it is well with my soul."  
 And hath shed His own blood for my soul. It is well with my  
 Praise the Lord, praise the Lord, O my soul! It is well  
 "E - ven so" - it is well with my soul.



soul, with my soul, It is well, it is well with my soul.

*Silence for Meditation*

Go in peace. Love and serve the Lord.  
**Thanks be to God.**

*Postlude*

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Assisting in Worship
 Lector: Eileen Fruchtl

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*Communion Assistants (Pew Communion)*

Ushers: Kim Smyre, Roxanne McMurtry, Diane Rothenberger,  
 Ken Borkey, Sam Stump

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The Angel Tree is Here!!!

Please take an Angel, purchase the gift and place it in a gift bag
 and bring it back to church by December 7. Again this year the
 gifts will go to Safe Berks. Thank You.

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 Belleman's Church  
**CHRISTMAS BAZAAR**  
 at the Fellowship Hall

**FRIDAY, November 7, 2025**

**8:30 a.m. to 6:00 p.m.**

**SATURDAY, November 8, 2025**

**8:30 a.m. to 12 noon**

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 Blue Mountain Heritage Chorus presents
A Traditional Christmas Concert

Sunday, November 30, 2025, here at Belleman's Church

Doors open at 1:30 p.m.

Concert starts at 2 p.m.